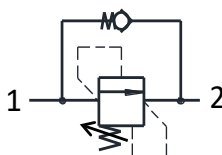


插入式直动补油溢流阀 (压力可调) Direct Acting Relief and Anti- Cavitation Valves

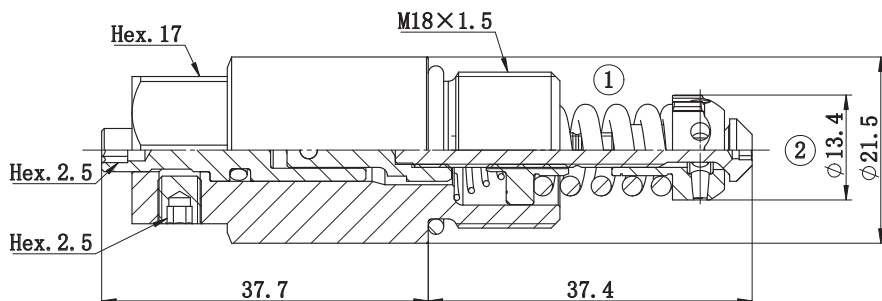
DRVRM-18 系列
DRVRM-18 Valve Series
公制插孔—420bar
Metric Cartridge — 420 bar



原理图 Symbol



尺寸图 Dimensions



描述 Description

该阀在紧凑型螺纹插装阀结合了减震阀和通过止回阀实现补油的典型功能。在压力下的泄压功能,是通过一个侧入式鼻排气阀完成的。由于智能导流板设计可以实现在非常低的压力下上升。当高压端口(1)的压力达到阀门设定,阀门启动打开通往油箱端口(2)。在自由反向液流中,一个非常轻的偏置弹簧允许液流易于从鼻端流通到侧端(2到1)。高精度加工保证快速响应负载变化,有限的迟滞和减少内部以及外部泄漏。

The valve combines in one compact insert cartridge the typical function of shock relief valve and anti-cavitation through the check valve. In the pressure relief function it's a side-in nose-exhaust valve, with very low pressure rise thanks to the smart deflector design. When the pressure at the high pressure inlet(1) reaches the valve setting, the valve starts to open to tank (2). In the free reverse flow function a very light bias spring allows for ease of flow passage from nose to side (2 to 1). High precision machining guarantees quick response to load changes, limited hysteresis and reduced internal and external leakage.



技术特性 Technical Features

外部零件外表面都是经过镀锌处理和防腐蚀处理。所有零部件均采用高强度钢材制造。锥阀经过热处理硬化并经过精密加工, 保证更低的内泄漏及更长的使用寿命。压力设定可调节。可选的弹簧压力范围最大至 420bar (6000psi) 。公制插孔。

All external surfaces are zinc plated and corrosion-proof. All valve parts are made of high strength steel. Both internal and external poppets are hardened and ground to guarantee minimal wear and to extend service life. Pressure setting is ADJUSTABLE. Optional spring ranges to 420 bar (6000 psi). 1-piece design. Metric cavity.



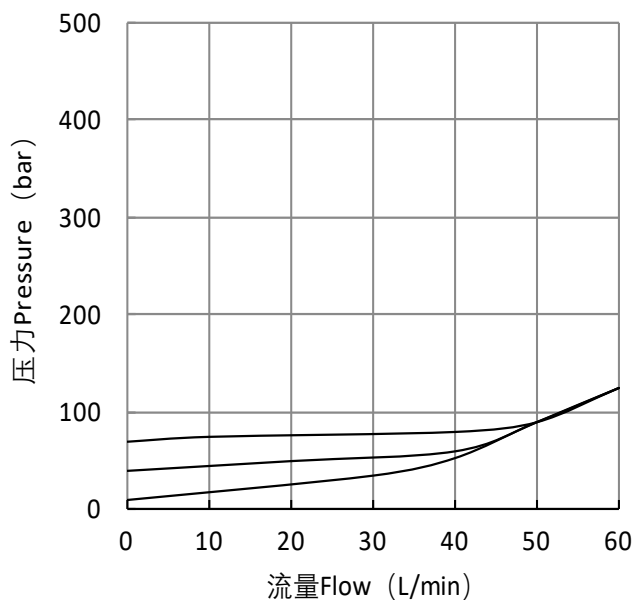
技术参数表 Technical Data

最大工作压力 Maximum operating pressure	420 bar
最大流量 Maximum flow	60 L/min
设定压力 Setting pressure	查看订货选型表 See table in Ordering code
设定压力建压流量 Pressure settings established	10 L/min
补油开启压力 Anti-cav cracking pressure	<0.5 bar
最大内泄漏量 Maximum internal leakage	1 cc /min @80%设定压力 1 cc /min @ 80% nominal set point
外露零件表面处理要求 External component treatment	Zn/Fe - standard Zn/Ni
复位压力 Reseat pressure	设定压力的90% Nominal 90% of cracking pressure
安装方向 Orientation	无限制 No restrictions
安装力矩 Installation torque	35-40 Nm (Hex.17)
锁紧力矩 Tightening torque nut	2-4 Nm (Hex.2.5)
重量 Weight	0.12 Kg
适用油温范围 Oil Temperature Range	-30° C to 110° C
适用工作介质 Fluids	矿物油或具有润滑性的合成油液 Mineral - based or synthetics with lubricating properties
工作介质粘度范围 Viscosities	7,4 to 420 cSt
测试液压油型号 Oil testing condition	ISO VG 46 cSt
密封件代号 Seal kit code	SK.005
密封套件 Coining kit	CK.002
过滤要求 Filtration	20/18/15 ISO 4406 (maximum filtration admitted)
测试条件 Technical specifications for characterization	见尾页1-2 see the last page 1-2

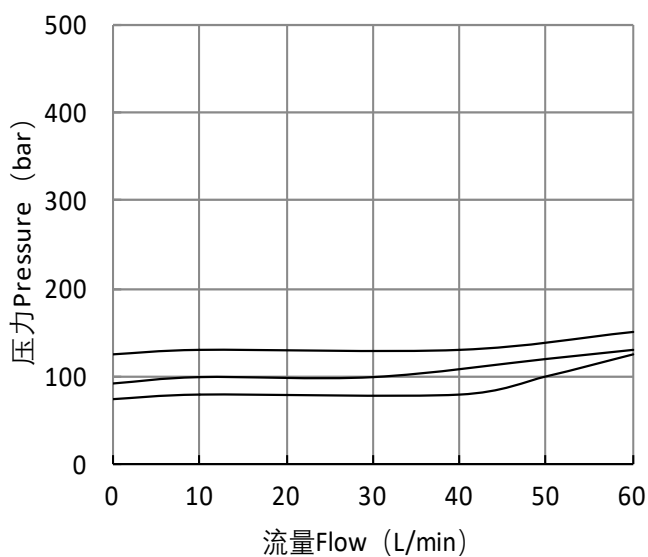


特性曲线 Performance

弹簧 1=(20-70bar) Spring 1= (20-70bar)



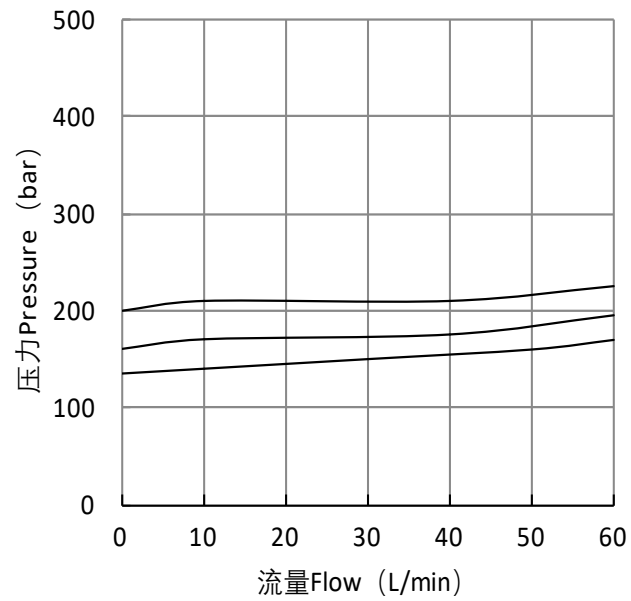
弹簧 2=(71-130bar) Spring 2= (71-130bar)



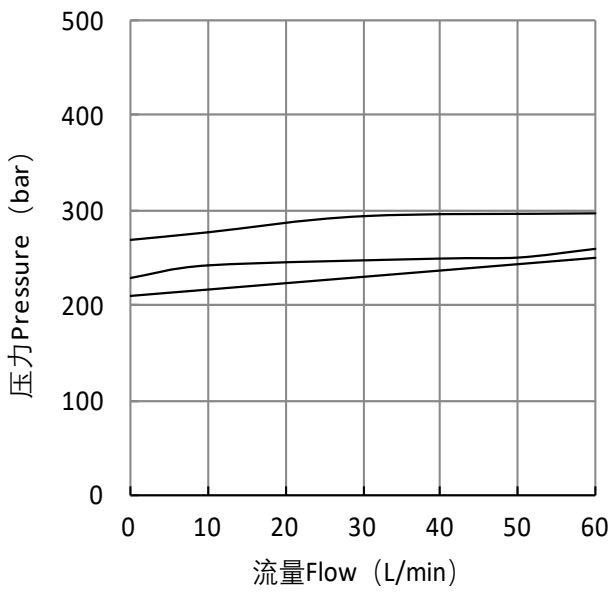
注意：性能图表说明了每个偏置弹簧的选项的流量处理能力。在油液温度等于 40° C 与 46 cSt 时记录 p/Q 曲线。

Note: The performance chart illustrates flow handling capacity for each spring bias options. p/Q curves are recorded at TOil = 40° C and 46 cSt

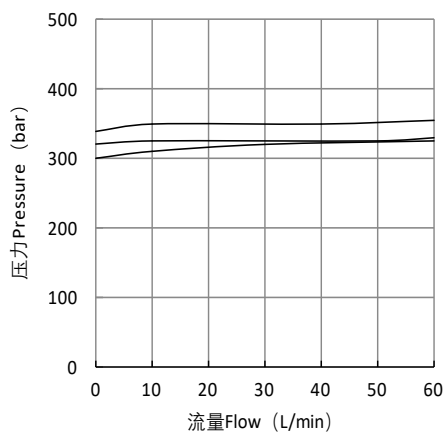
弹簧3=(131-210bar) Spring 3= (131-210bar)



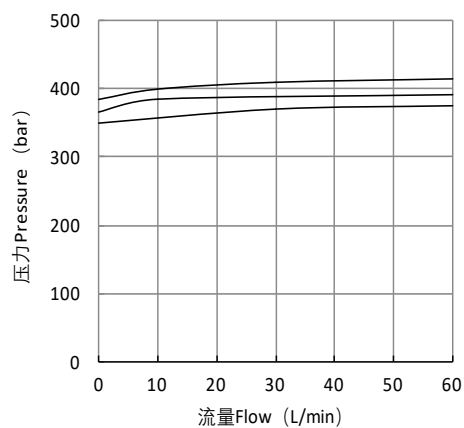
弹簧4=(211-280bar) Spring4= (211-280bar)



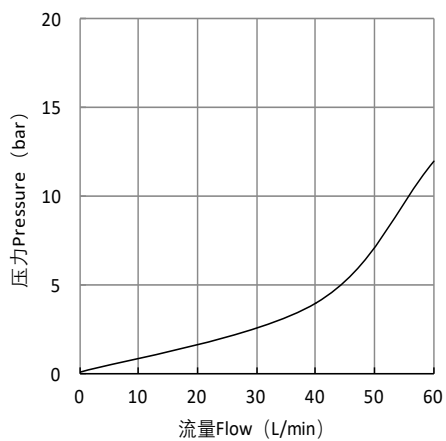
弹簧 5=(281-350bar) Spring 5=(281-350bar)



弹簧 6=(351-420bar) Spring 6=(351-420bar)



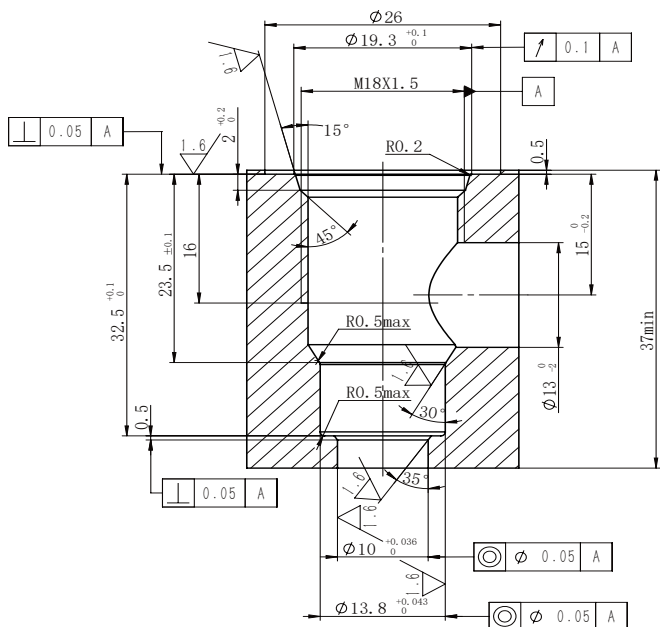
反向补油功能 Anti-cavitation function





插孔图 Cavity

VH002



订货编号 Ordering code

DRVRM - 18 - D* - ***

阀系列编号
Valve basic code

插孔规格 Cavity
M18= M18*1.5 螺纹
M18= M18*1.5 Thread

标识 marking
D=工厂常规标识, 可根据不同的客户要求
进行标识
D=standard factory marking, customized
marking can be done upon request

设定压力bar数
Setting pressure in bar

压力弹簧选型 spring options

弹簧型号 Spring model	压力设置范围 Pressure setting range (bar)
1	20-70
2	71-130
3	131-210
4	211-280
5	281-350
6	351-420